

DART AEROSPACE LTD

Work Order:

24354-2

Description:

Part Number:

D2803/04 P
D2804-1/2

Dwg:

Qty:

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Step	Location	Procedure	By	Date	Qly
1	DC	Issue Traveler			
2		De-machine D2804 Wrenches to 48mm per Dwg D2804 Rev B	SD	06.01.15	
		Dwg D2804 Rev B	SD	06.01.15	2
		D2804-1 B14241 QTY 2	SD	06.01.15	2
		D2804-2 B14242 QTY 10	SD	06.01.15	10
3	QC 2	Inspect parts as they come off of fixture	SD	06.01.15	9
4	QC 7	Second Inspection check	SD	06.01.16	9/2
5	FP	Touch-up Alodine as required	LG	01.01.16	7/2
6	QC 5	Inspect work	Z	06.03.12	1x2
7	ST	Identify and stock with batch # indicated on W/O.			2x3
8	AC	cost			
9	DC /2011	close W/O	B	06.01.16	2
10	601	For 2 parts: Press D2805-P into man per drawing D2803/D2804. N2804-1 B14241	SD	06/01/16	2
11	601	Press D2805-1 into man per drawing D2803/D2804. N2804-1 B14241	SD	06/01/16	2
12	601	Inspect level 15	SD	06.01.16	2
13	PPA	Powder coat Gloss white	SD	06.01.16	2
14	QC	Inspect Powder coat	SD	06.01.16	2
15	PPA	Press D2805 B142252 into man per drawing D2803/D2804	SD	06.03.01	3

Rev	Date	Change	Revised By	Approved

4.5 Follow instructions w/o from step 7